Repair tips: Fast and easy replacement of the ribbed V-belt



Damage pattern	Cause	Remedy	J
Uneven rib profile wear	 Misalignment Severe belt vibration 	 Check axial position and axial parallelism of drive and bearing clearance of pulleys and replace if necessary Ensure proper fitting and set correct tension 	0

Cracking/rupturing of base material	 Insufficient/excessive tension Belt worn Foreign matter Temperature too low/high 	 Ensure proper fitting and set correct tension Replace belt Eliminate foreign matter, check cover and fit correctly Eliminate cause 	5
Cracking of belt	 Excessive tension Belt kinked prior to/during fitting Drive components or rollers stiff or blocked 	 Ensure proper fitting and set correct tension Ensure proper belt handling Check drive components and rollers and replace if necessary 	5
<section-header></section-header>	Effect of substances (e.g. oil, anti-freeze or brake fluid)	Eliminate cause (e.g. leakage at engine)	5
Damage to belt backing	 Damage to surface of tensioner or idler Foreign matter Belt ageing 	 Check and if necessary replace tensioner or idler Eliminate foreign matter, check cover and fit correctly Replace belt 	5
Abnormal rib profile wear	 Insufficient tension Foreign matter or media Misalignment Pulley defective 	 Ensure proper fitting and set correct tension Determine and eliminate cause Check axial position and axial parallelism of drive and bearing clearance of pulleys and replace if necessary Check pulleys and replace if necessary 	5

Noise



- Insufficient/excessive tension
- Drive overloaded
- ► Misalignment
- ► Foreign media

- Ensure proper fitting and set correct tension
- Check rollers and drive components and their bearing clearance
- Check axial position and axial parallelism of drive and bearing clearance of pulleys and replace if necessary
- Determine and eliminate cause



C Replace ribbed V-belt!



Bosch V-belts and ribbed V-belts



Bosch timing belts



Bosch timing-belt kits



Overrunning alternator pulleys, tensioner pulleys, idler pulleys and torsional vibration dampers